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D044-713-014
Job Sheet 194156



Part No: D044-713-014

Job Qty: 1 pcs

Part Name: R44 Bubble Window - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 14194

Note: DWG DSI 9329 REV B, IIN D044-713 REV B IPP Rev:A 05.03.22 New issue KJ/JLM IPP Rev:A IPP Rev:C 08-07-30 chg qty DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
110	Packaging 1 - Pick Kit	1 pcs	5/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		JUN 10 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S188853



Part: D044-713-014

Job No: 194156

Serial No/Batch: S188853

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH05-13 Issue 1 of 1 FAA-STD SR020881

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	5/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
125 DC - 1 - B4B	1 pcs	5/16/19	0.00 0.00		DC - 1 - B4B	DAG 21 JUN 18 2019
					DC - 2 - B4B	JRB
130 Packaging 3-1 - Stock - B4B	1 pcs	5/16/19	0.00 0.00		Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	5/16/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAG 21 JUN 18 2019
					QC 21 - SA - 53	JRB

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness) QC4- 100% Inspect kits for completeness

125 - (Document Control) Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329 CHG003

130 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D044-713-014 Location : FG099

140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	7.5250 ft (7.525 ea)	110-Packaging 1 - Pick Kit	5102093
D3269-2	Bubble Window - RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	588517
D3312-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5042074
DT8720	Template	1 (1 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2126	8	230	0
	D3269-2	1	0	0
	D3312-1	1	10	0
	DT8720	1	0	0

Part Specifications

Specifications could not be found.

Plex 4/25/19 3:04 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QS1042)				
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor			
								QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details:								